

the printing condition adjustment section adjusts only the pressure force corresponding to the ink-saving printing mode and then performs the printing processing.

5 10. ~~A method for stencil printing of a stencil printing machine,~~

the stencil printing machine configured to process stencil-making by perforating a stencil sheet by a thermal print head, and to process printing by pressing a printing paper against the perforated stencil sheet wrapped around a printing drum,

10 the stencil printing machine further including: a control panel for setting an ink-saving printing mode; a stencil making section including the thermal print head configured to perform an ink-saving stencil making corresponding to the ink-saving printing mode; and a thermal print head driving controller
15 configured to control the thermal print head, and a printing section including a printing conditions adjustment section, the printing conditions adjustment section configured to adjust printing conditions corresponding to the ink-saving printing mode; the method comprising:

20 setting the ink-saving printing mode from the control panel;

performing the ink-saving stencil making corresponding to the ink-saving printing mode by the thermal print head and the thermal print head driving controller; and

25 controlling the printing conditions corresponding to the ink-saving printing mode and performs the printing processing